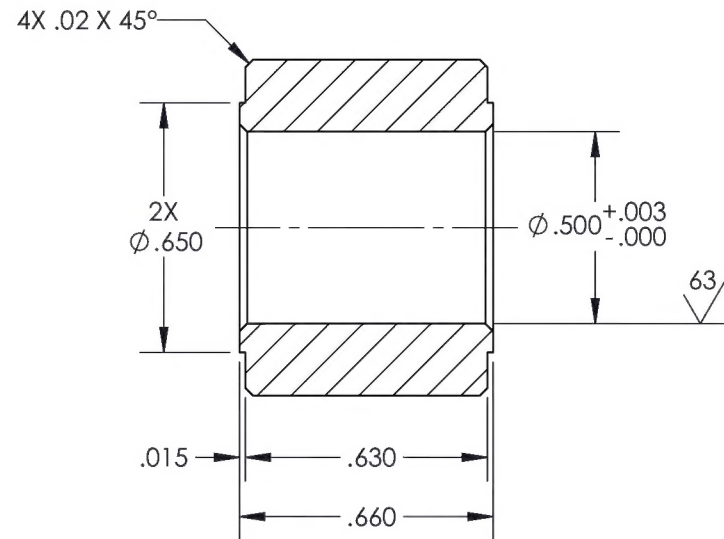
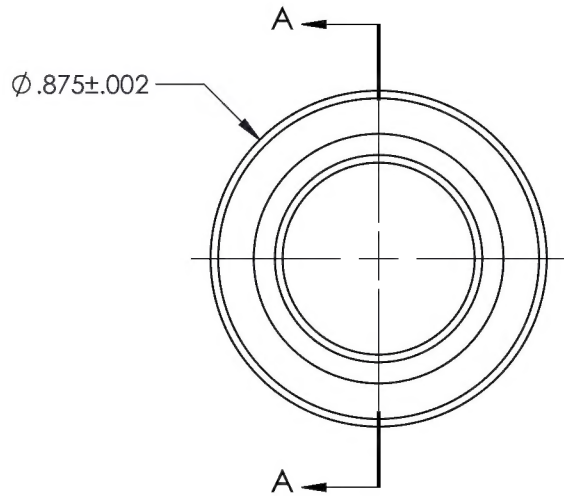
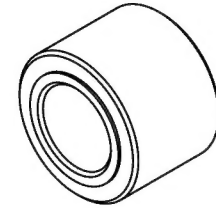


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	9/12/2012	RJC	
2A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. DELETED DIM (.015).	8/14/2014	DPD	RW
3	15-0035	CH'D MAT'L WAS S7 IS 4140/4142.	2/11/2015	DPD	JAG



SECTION A-A



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK ROLLER	
DWG NO. C45-12-4	REV 3
MAT'L 4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i>	
HEAT TREAT RC53-56	
FINISH SEE NOTE 1	
SPEC	
USED ON MODEL	
SCALE 2:1	DATE 10/28/1998
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-12-4	1	LOCK ROLLER	4140/4142	Ø7/8 X 3/4